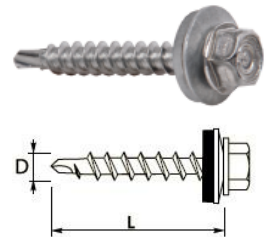


## GTZ F2 S14

STAINLESS FARMER SCREWS WITH STAINLESS WASHER

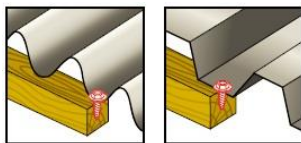


### PRODUCT DESCRIPTION



Self-drilling, tapping stainless steel screws, electro-galvanized, with reduced drilling point, thread for wood and hex head, with integrated steel washer with vulcanized EPDM.

### APPLICATION

Designed for fastening profiled aluminum sheets to wooden structures. Designed for use in environments with atmospheric corrosivity categories C1, C2, C3, C4 according to PN-EN ISO 12944-2: 2001 standard.



### LENGTH OF SCREWS

Fastener type		Dimensions D x L [mm]	Maximum drill capacity [mm]	Maximum thickness of fixed elements [mm] 
			DC	MTmax
GTZ F2	S14	4,8 x 35	2 x 1,00	12

*The working length of the fastener is calculated from the maximum thickness of the DC substrate*

## NATIONAL TECHNICAL ASSESSMENT ITB-KOT-2018/0680

### CHARACTERISTIC BEARING CAPACITY OF SHEAR AND PULL-OUT FIXINGS FROM WOOD SUBSTRATE

Thickness of substrate <sup>1)</sup> [mm]		0,50	0,55	0,63	0,75	0,88	1,00	Wood class $\geq$ C24		
Mt,nom		3 [Nm]								
Thickness of steel substrate <sup>2)</sup> [mm]	For shear [kN]	0,50	-	-	-	-	-	-	0,62	Load capacity of the sheet metal to the pressure of the mandrel
		0,55	-	-	-	-	-	-	0,62	
		0,63	-	-	-	-	-	-	1,13	
		0,75	-	-	-	-	-	-	1,46	
		0,88	-	-	-	-	-	-	1,46	
		1,00	-	-	-	-	-	-	1,46	
	For pull-out [kN]	0,50	-	-	-	-	-	-	2,78	The load-bearing capacity of the fastened sheet for pulling the head
		0,55	-	-	-	-	-	-	2,78	
		0,63	-	-	-	-	-	-	4,51	
		0,75	-	-	-	-	-	-	4,51	
		0,88	-	-	-	-	-	-	4,51	
		1,00	-	-	-	-	-	-	4,51	

*Podłoże oraz mocowana blacha wykonana ze stali gatunku S280GD; S320GD; S350GD według PN- EN 10346:2015.*

## EUROPEAN TECHNICAL APPROVAL ETA-12/0580

### CHARACTERISTIC LOAD BEARING CAPACITY OF SHEAR RESISTANCE

tN,II* [mm]		0,50	0,55	0,63	0,75	0,88	1,00	Wood class $\geq$ C24
VR,k [kN] dla tN,j* [mm]	0,50	-	-	-	-	-	-	0,62
	0,55	-	-	-	-	-	-	0,62
	0,63	-	-	-	-	-	-	1,13
	0,75	-	-	-	-	-	-	1,46
	0,88	-	-	-	-	-	-	1,46
	1,00	-	-	-	-	-	-	1,46

Element I - blacha stalowa ze stali gatunku S280GD; S320GD; S350GD według normy EN 10346.

Element II - drewno konstrukcyjne według normy EN 14081.

W celu wyznaczenia nośności obliczeniowej należy podzielić wartość nośności charakterystycznej przez współczynnik bezpieczeństwa  $\gamma_m = 1,33$ .

### CHARACTERISTIC LOAD BEARING CAPACITY OF PULL-OUT RESISTANCE IN A WOOD BASE

tN,II* [mm]		0,50	0,55	0,63	0,75	0,88	1,00	Wood class $\geq$ C24
NR,k [kN] dla tN,j* [mm]	0,50	-	-	-	-	-	-	2,78
	0,55	-	-	-	-	-	-	2,78
	0,63	-	-	-	-	-	-	4,51
	0,75	-	-	-	-	-	-	4,51
	0,88	-	-	-	-	-	-	4,51
	1,00	-	-	-	-	-	-	4,51

Element I - blacha stalowa ze stali gatunku S280GD; S320GD; S350GD według normy EN 10346.

Element II - drewno konstrukcyjne według normy EN 14081.

W celu wyznaczenia nośności obliczeniowej należy podzielić wartość nośności charakterystycznej przez współczynnik bezpieczeństwa  $\gamma_m = 1,33$ .

\* Construction grade C24 timber according to PN-EN 338: 2011 standard

\* Mounted aluminum sheet of grade 1050A in accordance with standard PN-EN 573-3: 2010

## OTHER FEATURES

BASE MATERIAL:	WOOD
SIZE OF HEX HEAD:	8 mm
MINIMUM THICKNESS OF STEEL BASE:	1 x 0,5 mm
MAXIMUM CAPACITY OF DRILLING:	2 x 1,0 mm
HEAD AND SHAFT MADE OF:	STAINLESS STEEL CLASS A2
DRILLING POINT MADE OF:	STAINLESS STEEL CLASS A2
CORROSIVE ENVIRONMENT:	C4
OPINION ON ANTI-CORROSIVE PROTECTION:	02248/16/Z00NZM
POSSIBILITY OF PAINTING:	YES
PAINT COATING THICKNESS:	50 $\mu$ m
TIGHTENING TORQUE:	3 Nm
RECOMMENDED ROTARY SPEED (IDLE):	1800 rpm
EFFECTIVE ANCHORAGE DEPTH IN THE SUBSTRATE ( $l_{ef}$ ):	20 mm
DIAMETER OF STAINLESS STEEL WASHER S14	14 mm



ETA



DWU/DoP



KDWU



ZKP



SZU