

# DIN EN 24 231

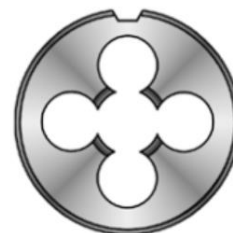
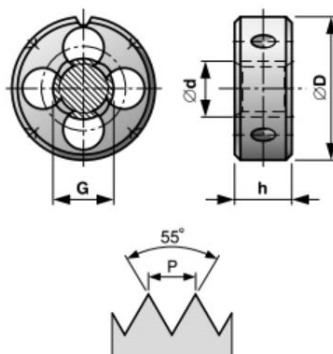
HOBBY NO/CS/WS  
code 212 XXX

STANDARD HSS  
code 242 XXX

STANDARD HSS  
code 252 XXX

STANDARD HSS  
code 272 XXX

## Závitové kruhové čelisti Circular dies Schneideisen Плашки



Trubkový závit DIN ISO 228  
Pipe thread DIN ISO 228  
Rohrgewinde DIN ISO 228  
Трубная резьба DIN ISO 228

Lícování: třída A / Tolerance: class A /  
Toleranz: Klasse A / Подгонка: класс А



1,5P

G(BSP)

|          | z/1" | P     | ØD  | h  | S  | Ød     | codex)  |
|----------|------|-------|-----|----|----|--------|---------|
| G 1/16"  | 28   | 0,907 | 25  | 9  | 4  | 7,62   | XXX 116 |
| G 1/8"   | 28   | 0,907 | 30  | 11 | 4  | 9,62   | XXX 180 |
| G 1/4"   | 19   | 1,337 | 38  | 10 | 5  | 13,03  | XXX 140 |
| G 3/8"   | 19   | 1,337 | 45  | 14 | 5  | 16,54  | XXX 380 |
| G 1/2"   | 14   | 1,814 | 45  | 14 | 6  | 20,81  | XXX 120 |
| G 5/8"   | 14   | 1,814 | 55  | 16 | 6  | 22,77  | XXX 580 |
| G 3/4"   | 14   | 1,814 | 55  | 16 | 6  | 26,30  | XXX 340 |
| G 7/8"   | 14   | 1,814 | 65  | 18 | 6  | 30,06  | XXX 780 |
| G 1"     | 11   | 2,309 | 65  | 18 | 8  | 33,07  | XXX 100 |
| G 1 1/8" | 11   | 2,309 | 75  | 20 | 8  | 37,72  | XXX 118 |
| G 1 1/4" | 11   | 2,309 | 75  | 20 | 9  | 41,73  | XXX 114 |
| G 1 3/8" | 11   | 2,309 | 90  | 22 | 8  | 44,14  | XXX 138 |
| G 1 1/2" | 11   | 2,309 | 90  | 22 | 8  | 47,62  | XXX 112 |
| G 1 3/4" | 11   | 2,309 | 105 | 22 | 8  | 53,57  | XXX 134 |
| G 2"     | 11   | 2,309 | 105 | 22 | 8  | 59,43  | XXX 200 |
| G 2 1/4" | 11   | 2,309 | 120 | 22 | 8  | 65,49  | XXX 214 |
| G 2 1/2" | 11   | 2,309 | 120 | 22 | 8  | 74,97  | XXX 212 |
| G 2 3/4" | 11   | 2,309 | 120 | 22 | 8  | 81,32  | XXX 234 |
| G 3"     | 11   | 2,309 | 150 | 25 | 10 | 87,67  | XXX 300 |
| G 3 1/4" | 11   | 2,309 | 150 | 25 | 10 | 91,50  | XXX 314 |
| G 3 1/2" | 11   | 2,309 | 150 | 25 | 10 | 100,11 | XXX 312 |
| G 4"     | 11   | 2,309 | 180 | 25 | 10 | 112,81 | XXX 400 |

x) 212 XXX - NO / CS / WS do G 2" / to G 2" / bis G 2" / до G 2"

x) 242 XXX - HSS

x) 252 XXX - HSS LH

x) 272 XXX - HSS s lamačem třísek do G 2" / with spiral point to G 2" / mit Schälanschnitt bis G 2" / с ломателем стружек до G 2"