

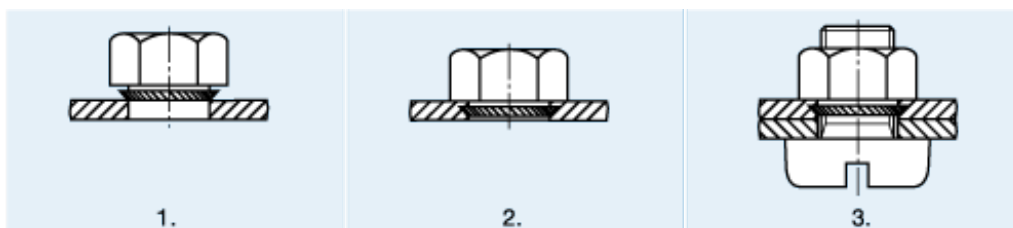
BN 640

Hex self clinching nuts

Stainless steel A1



For sheet metal with max. hardness HRB 70



1. Centering the nut over the drilled or punched bore.
2. Press in the nut by using either a hammer or a rotating punch.
3. Fasten the screw from the opposite side.

Article#	d ₁	h ₁	Hole size	d ₂	Sheet thickness min.	h ₂	s
1242482	M3	0,9	4,5	4,7	1	3	5,5
1242490	M4	0,9	5,5	5,7	1	3,2	7
1242504	M5	0,9	6,5	6,75	1	4	8
1242512	M6	0,9	8	8,3	1	5	10
1242520	M8	1,8	10	10,3	2	6,5	13
1242539	M10	1,8	12,5	12,85	2	8	15
1210122	M12	2,8	14,5	14,85	3	10	17