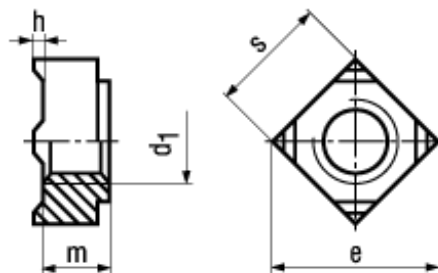


DIN 928

**BN 192****Square weld nuts**

four weld projections

Steel (max. C 0,25%)

plain



Weld nuts can be paired under full load capacity with screws property class < 8.8.

| Article# | d <sub>1</sub> | e min. | h   | m   | s  | Sheet thickness min. | Sheet thickness max. |
|----------|----------------|--------|-----|-----|----|----------------------|----------------------|
| 1097253  | M4             | 9      | 0,6 | 3,5 | 7  | 0,75                 | 1,5                  |
| 1097261  | M5             | 12     | 0,8 | 4,2 | 9  | 0,88                 | 2                    |
| 1097288  | M6             | 13     | 0,8 | 5   | 10 | 0,88                 | 2,5                  |
| 1097296  | M8             | 18     | 1   | 6,5 | 14 | 1                    | 3                    |
| 1097318  | M10            | 22     | 1,2 | 8   | 17 | 1,25                 | 4                    |
| 1097326  | M12            | 25     | 1,4 | 9,5 | 19 | 1,5                  | 5                    |