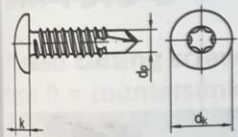


DIN 7504 N

Drilling screws
with tapping screw thread
and hexalobular socket
type N = pan head acc. to ISO 14583



Dimensions	ST 2.9	ST 3.5	ST 3.9*	ST 4.2
f. sheet thicknesses	0.7 to 1.9	0.7 to 2.25	0.7 to 2.4	1.75 to 3.0
$d_{p \max.}$	2.3	2.8	3.2	3.6
$d_{k \max.}$	5.6	7	7.5	8
$k_{\max.}$	2.4	2.6	2.8	3.1
ISR size	T10	T15	T20	T20

Dimensions	ST 4.8	ST 5.5	ST 6.3	
f. sheet thicknesses	1.75 to 4.4	1.75 to 5.25	2.0 to 6.0	
$d_{p \max.}$	4.1	4.8	5.8	
$d_{k \max.}$	9.5	11	12	
$k_{\max.}$	3.7	4	4.6	
ISR size	T25	T25	T30	

* not standardized, reference values