
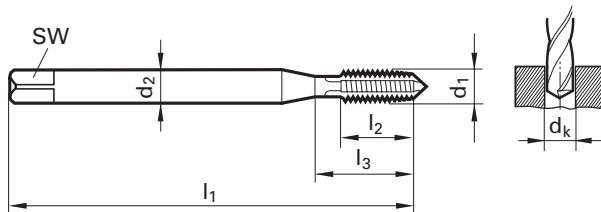


|  |                          |                          |
|--|--------------------------|--------------------------|
|  zavit v průchozím otvoru<br>S povlak TiN<br>☒ externí chlazení | <b>Obj. číslo</b>        | <b>5736</b>              |
|  | <b>Norma</b>             | <b>DIN 2184-1</b>        |
|  | <b>Norma</b>             | <b>DIN 371 / DIN 376</b> |
|  | <b>Materiál nástroje</b> | <b>HSS-E-PM</b>          |
|  | <b>Typ</b>               | <b>N</b>                 |
|  | <b>Tvar</b>              | <b>B</b>                 |
|  | <b>Tolerance průměru</b> | <b>ISO 2 / 6H</b>        |
|  | <b>Směr řezu</b>         | <b>pravý</b>             |
|  | <b>Rabatová skupina</b>  | <b>203</b>               |

HSS-E-PM +  
 TiN PRO  
 MAXIMÁLNÍ  
 ŽIVOTNOST



| d1   | P    | d2     | SW    | dk     | l1     | l2    | l3    | Kód    |
|------|------|--------|-------|--------|--------|-------|-------|--------|
|      | mm   | mm     |       | mm     | mm     | mm    | mm    |        |
| M 2  | 0,40 | 2,800  | 2,10  | 1,600  | 45,00  | 8,00  | 13,50 | 2,000  |
| M 3  | 0,50 | 3,500  | 2,70  | 2,500  | 56,00  | 10,00 | 18,00 | 3,000  |
| M 4  | 0,70 | 4,500  | 3,40  | 3,300  | 63,00  | 12,00 | 21,00 | 4,000  |
| M 5  | 0,80 | 6,000  | 4,90  | 4,200  | 70,00  | 14,00 | 25,00 | 5,000  |
| M 6  | 1,00 | 6,000  | 4,90  | 5,000  | 80,00  | 16,00 | 30,00 | 6,000  |
| M 8  | 1,25 | 8,000  | 6,20  | 6,800  | 90,00  | 17,00 | 35,00 | 8,000  |
| M 10 | 1,50 | 10,000 | 8,00  | 8,500  | 100,00 | 20,00 | 39,00 | 10,000 |
| M 12 | 1,75 | 9,000  | 7,00  | 10,200 | 110,00 | 24,00 | 49,00 | 12,000 |
| M 14 | 2,00 | 11,000 | 9,00  | 12,000 | 110,00 | 26,00 | 53,00 | 14,000 |
| M 16 | 2,00 | 12,000 | 9,00  | 14,000 | 110,00 | 26,00 | 54,00 | 16,000 |
| M 18 | 2,50 | 14,000 | 11,00 | 15,500 | 125,00 | 30,00 | 62,00 | 18,000 |
| M 20 | 2,50 | 16,000 | 12,00 | 17,500 | 140,00 | 32,00 | 62,00 | 20,000 |

pro zavit v průchozím otvoru